



# TESNIT® BA-R

TESNIT® BA-R has very good resistance to high internal and surface pressure. It is designed for the automotive and engine-building industries.



## PROPERTIES

SUPERIOR			
EXCELLENT	MECHANICAL RESISTANCE		
VERY GOOD			
GOOD	THERMAL RESISTANCE	SEALABILITY PERFORMANCE	CHEMICAL RESISTANCE
MODERATE			

## APPROPRIATE INDUSTRIES & APPLICATIONS

- AUTOMOTIVE AND ENGINE BUILDING INDUSTRY
- SHIPBUILDING

Composition	Aramid fibres, inorganic fillers, NBR binder, carbon steel wire mesh reinforcement	
Color	Black	
Approvals	BAM (Oxygen)	DNV GL

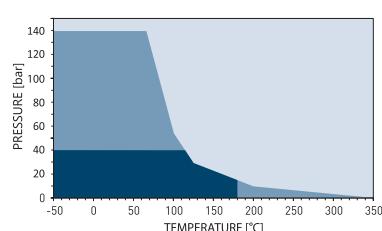
## TECHNICAL DATA

Typical values for a thickness of 2 mm

<b>Density</b>	DIN 28090-2	g/cm <sup>3</sup>	2.0
<b>Compressibility</b>	ASTM F36J	%	8
<b>Recovery</b>	ASTM F36J	%	55
<b>Tensile strength</b>	ASTM F152	MPa	17
<b>Stress resistance</b>	DIN 52913		
50 MPa, 175 °C, 16 h		MPa	30
50 MPa, 300 °C, 16 h		MPa	25
<b>Specific leak rate</b>	DIN 3535-6	mg/(s·m)	/
<b>Thickness increase</b>	ASTM F146		
Oil IRM 903, 150 °C, 5 h		%	8
ASTM Fuel B, 23 °C, 5 h		%	/
<b>Compression modulus</b>	DIN 28090-2		
At room temperature: $\epsilon_{KSW}$		%	8.5
At elevated temperature: $\epsilon_{WSW/200\text{ }^\circ\text{C}}$		%	15.8
<b>Creep relaxation</b>	DIN 28090-2		
At room temperature: $\epsilon_{KRW}$		%	4.2
At elevated temperature: $\epsilon_{WRW/200\text{ }^\circ\text{C}}$		%	0.7
<b>Max. operating conditions</b>			
Peak temperature		°C/F	400/752
Continuous temperature		°C/F	350/662
- with steam		°C/F	/
Pressure		bar/psi	140/2030

## P-T DIAGRAM

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability - Under common installation practices and chemical compatibility.
- Conditional suitability - Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
- Limited suitability - Technical consultation is mandatory.

**P-T diagram** indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

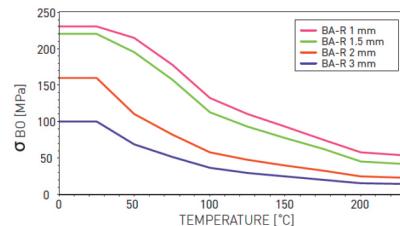
Surface finish	Standard: 2G. Optional: graphite or PTFE
Sheet dimensions	Size (mm): 1000 x 1500   1500 x 1500 Thickness (mm): 1.0   1.5   2.0   3.0 Other sizes and thicknesses available on request
Tolerances	On length and width: ± 5 % On thickness up to 1.0 mm: ± 0.1 mm On thickness above 1.0 mm: ± 10 %

Acetamide	+	Dioxane	-
Acetic acid, 10%	-	Diphenyl [Dowtherm A]	+
Acetic acid, 100% [Glacial]	-	Esters	○
Acetone	○	Ethane [gas]	+
Acetonitrile	-	Ethers	○
Acetylene [gas]	+	Ethyl acetate	○
Acid chlorides	-	Ethyl alcohol [Ethanol]	+
Acrylic acid	-	Ethyl cellulose	○
Acrylonitrile	-	Ethyl chloride [gas]	-
Adipic acid	-	Ethylene [gas]	+
Air [gas]	+	Ethylene glycol	+
Aldehydes	○	Formaldehyde [Formalin]	○
Alum	○	Formamide	○
Aluminium acetate	-	Formic acid, 10%	-
Aluminium chlorate	-	Formic acid, 85%	-
Aluminium chloride	-	Formic acid, 100%	-
Aluminium sulfate	-	Freon-12 [R-12]	+
Amines	-	Freon-134a [R-134a]	+
Ammonia [gas]	○	Freon-22 [R-22]	○
Ammonium bicarbonate	+	Fruit juices	+
Ammonium chloride	-	Fuel oil	+
Ammonium hydroxide	+	Gasoline	+
Amyl acetate	○	Gelatin	+
Anhydrides	-	Glycerine [Glycerol]	+
Aniline	-	Glycols	+
Anisole	○	Helium [gas]	+
Argon [gas]	+	Heptane	+
Asphalt	+	Hydraulic oil [Glycol based]	+
Barium chloride	-	Hydraulic oil [Mineral type]	+
Benzaldehyde	-	Hydraulic oil [Phosphate ester based]	?
Benzene	+	Hydrazine	-
Benzoic acid	○	Hydrochloric acid, 10%	-
Bio-diesel	+	Hydrochloric acid, 37%	-
Bio-ethanol	+	Hydrofluoric acid, 10%	-
Black liquor	-	Hydrofluoric acid, 48%	-
Borax	+	Hydrogen [gas]	+
Boric acid	-	Iron sulfate	-
Butadiene [gas]	+	Isobutane [gas]	+
Butane [gas]	+	Isooctane	+
Butyl alcohol [Butanol]	+	Isoprene	+
Butyric acid	-	Isopropyl alcohol [Isopropanol]	+
Calcium chloride	-	Kerosene	+
Calcium hydroxide	+	Ketones	○
Carbon dioxide [gas]	+	Lactic acid	-
Carbon monoxide [gas]	+	Lead acetate	-
Cellosolve	○	Lead arsenate	-
Chlorine [gas]	-	Magnesium sulfate	+
Chlorine [in water]	-	Maleic acid	-
Chlorobenzene	○	Malic acid	-
Chloroform	-	Methane [gas]	+
Chloroprene	○	Methyl alcohol [Methanol]	+
Chlorosilanes	-	Methyl chloride [gas]	○
Chromic acid	-	Methylene dichloride	○
Citric acid	-	Methyl ethyl ketone (MEK)	○
Copper acetate	-	N-Methyl-pyrrolidone [NMP]	○
Copper sulfate	-	Milk	+
Creosote	○	Mineral oil [ASTM no.1]	+
Cresols [Cresylic acid]	-	Motor oil	+
Cyclohexane	+	Naphtha	+
Cyclohexanol	+	Nitric acid, 10%	-
Cyclohexanone	○	Nitric acid, 65%	-
Decalin	+	Nitrobenzene	-
Dextrin	+	Nitrogen [gas]	+
Dibenzyl ether	○	Nitrous gases [NOx]	-
Dibutyl phthalate	○	Octane	+
Dimethylacetamide [DMA]	○	Oils [Essential]	+
Dimethylformamide [DMF]	○	Oils [Vegetable]	+

All information and data quoted are based upon decades of experience in the production and operation of sealing elements. This data may not be used to support any warranty claims. With its publication this latest edition supersedes all previous issues and is subject to change without further notice.

## σ<sub>BO</sub> DIAGRAM

DIN 28090-1



σ<sub>BO</sub> diagram represents σ<sub>BO</sub> values for different gasket material thicknesses. These values indicate the maximum in-service compressive pressures which can be applied on the gasket area involved without destroying or damaging the gasket material.



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